

Installation Instructions Th400 Internal Transbrake

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Remove the center seal on the direct drum. No seal is used at the location shown. Install new inner seals and outer seals on the direct drum apply piston. 4. Install Springs - Install 16 new gold-color springs on the direct drum apply piston, and install the retainer and snap ring. Set the clutch pack clearance to .050 to .080 inch. 5. Remove Band

[Techtips - GM TH400 Transbrake Installation](#)

INSTRUCTIONS FOR SUCCESSFUL INSTALLATION OF T400 TRANSBRAKE 1. Disassemble transmission. 2. Disassemble direct drum. 3. Drill 1/16" hole in drum as shown in figure 1. 4. Replace piston lip seals; discard center seal in drum. 5. Install piston in drum; install 16 new return springs, and install new clutches. Clutch pack

[HIPSTERS TURBO 400 TRANSBRAKE](#)

Two (2) Gaskets. NOTE: Modifications are necessary to the Turbo 400 transmission before installation of the BTE 401500 valve body. STEP 1: Drain transmission before removal. After removal, disassemble transmission. STEP 2: Remove high gear clutch drum from transmission. Remove piston assembly from clutch drum.

[Turbo 400 Super Pro TransBrake Valve Body - BTE 401500](#)

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