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Overview The C32 ACERT marine propulsion engine is available at ratings that meet both EPA Tier 3 and IMO II emissions regulations. It has a separate circuit aftercooling system (SCAC) for A through C ratings and a seawater aftercooling system (SWAC) for D and E ratings.

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1 Introduction and Purpose This document is intended to provide the necessary information for correct installation of the following Caterpillar engines into marine engine applications: C7/C9, C12, C18, and C32 Engines covered by this publication have an A4 ECM except for the C12 which has a A3 ECM.

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~~MARINE ENGINE ELECTRONICS C7—C32~~

Models: DWB1-UP, SXC1-UP, MED1-UP, WDR1-UP This is the most complete service repair manual for Cat C27 and C32 Generator Set Engine. This manual contains service, repair procedures, assembling, disassembling, wiring diagrams and everything you need to know.

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This manual contains safety, operation instructions, lubrication and maintenance information. This manual should be stored in or near the engine area in a literature holder or literature storage area. Read, study and keep it with the literature and engine information. English is the primary language for all Cat publications.

~~Operation and Maintenance Manual—Seaboard Marine~~

The Caterpillar C32 is a V12 diesel engine made by Caterpillar Inc. The engine displacement is 32.1 liters (1959 cubic inches). The cylinder size is 5.71 x 6.38 bore / stroke. The C32 is the most power-dense high-speed diesel engine of Caterpillar.

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